

Date: Monday, 24/09/2007 3:44:05 PM
 User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : HANDLE
Job Number : 34198	
Estimate Number : 11208	
P.O. Number : N/A	Part Number : D333015
This Issue : 24/09/2007 S.O. No. : N/A	Drawing Number : D3330 REV C
Prsht Rev. : NC	Project Number : N/A
First Issue : 21/08/2007 Type : LARGE FAB ASSY	Drawing Revision : C
Previous Run : 28623	Material : N/A
Written By : _____	Due Date : 10/09/2007
Checked & Approved By : _____	Qty: 8 Um: Each
Comment : Est A 05.01.13 New issue KJ/JLM est B 07.05.14 rev C dwg ec	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	M1018R0375	1010-1025 Steel Bar
 		
Comment: Qty.: 0.6999 f(s)/Unit Total : 5.5994 f(s) 1010-1025 Steel Bar		
Material: AISI 1018-1025 0.375" Round Bar cut 8.00"long. (M1018-R0.375) Identify as D3330-15 Batch: M105532		
2.0	LARGE FAB 1	LARGE FABRICATION RESOURCE 1
 		
Comment: LARGE FABRICATION RESOURCE 1 Fabricate handle as per Dwg D3330 Deburr		
3.0	QC5	INSPECT WORK TO CURRENT STEP
 		
Comment: INSPECT WORK TO CURRENT STEP		
4.0	PACKAGING 1	PACKAGING RESOURCE #1
 		
Comment: PACKAGING RESOURCE #1 Identify and Stock Location: W523		

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Drawing Name: HANDLE

Job Number: 34198

Part Number: D333015

Job Number:



Seq. #:

Machine Or Operation:

Description :

5.0

QC21

FINAL INSPECTION/W/O RELEASE



(8)

Comment: FINAL INSPECTION/W/O RELEASE

20/09/05

Job Completion

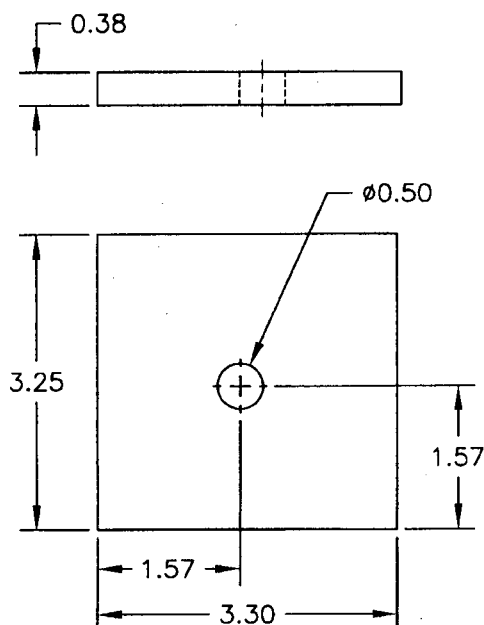


u 07/09/25

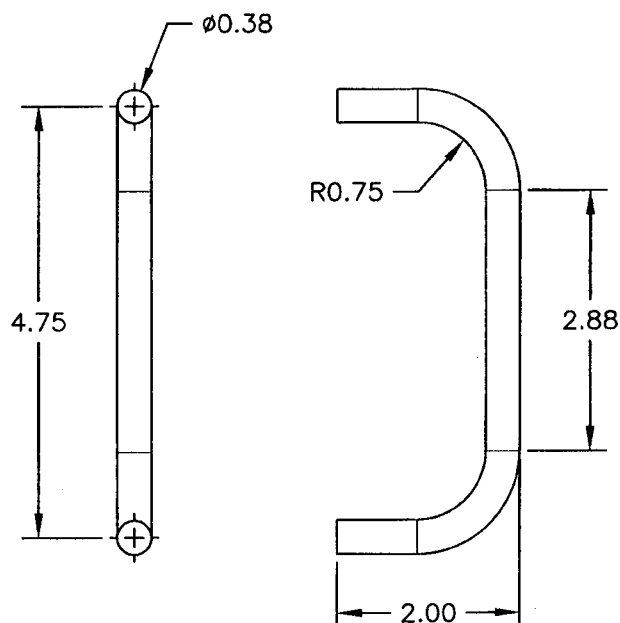


DESIGN	DRAWN BY CB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO. D3330	REV. C SHEET 7 OF 9
DATE 07.03.20	TITLE FRAME WELDMENT		SCALE 1:2

RELEASED
07.03.22



1 D3330-9 TOP PLATE



2 D3330-15 HANDLE

W/O 34198

NOTES:

- 1) MATERIAL: AISI 1010-1025 OR ASTM A36/A366/A1008, 0.375 STEEL
(REF. DART SPEC. M1010-B0.375x3.500)
- 2) MATERIAL: AISI 1018-1025 ROUND BAR PER MIL-S-7097
(REF. DART SPEC. M1018-R0.375)
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) BREAK ALL SHARP EDGES 0.005 TO 0.010

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